

Molecular Patterning and Directed Self-Assembly of Gold Nanoparticles on GaAs

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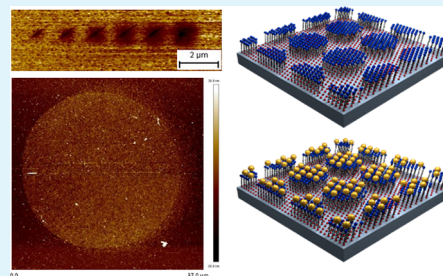
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Supporting Information

ABSTRACT: The ability to create micro-/nanopatterns of organic self-assembled monolayers (SAMs) on semiconductor surfaces is crucial for fundamental studies and applications in a number of emerging fields in nanoscience. Here, we demonstrate the direct patterning of thiolate SAMs on *oxide-free* GaAs surface by dip-pen nanolithography (DPN) and microcontact printing (μ CP), facilitated by a process of surface etching and passivation of the GaAs. A quantitative analysis on the molecular diffusion on GaAs was conducted by examining the writing of nanoscale dot and line patterns by DPN, which agrees well with surface diffusion models. The functionality of the patterned thiol molecules was demonstrated by directed self-assembly of gold nanoparticles (Au NPs) onto a template of 4-aminothiophenol (ATP) SAM on GaAs. The highly selective assembly of the Au NPs was made evident with atomic force microscopy (AFM) and scanning electron microscopy (SEM). The ability to precisely control the assembly of Au NPs on oxide-free semiconductor surfaces using molecular templates may lead to an efficient bottom-up method for the fabrication of nanoplasmonic structures.

KEYWORDS: directed self-assembly, hybrid nanostructures, oxide-free GaAs, gold nanoparticles, dip-pen nanolithography, microcontact printing, molecular diffusion



INTRODUCTION

Hybrid structures of functional molecules and solid-state (SS) materials have attracted extensive interest in surface nanoscience.^{1,2} Micro- and nanoscale hybrid soft/hard material structures are necessary components for such diverse applications as molecular electronics, biological and chemical sensing, directed assembly of functional nanostructures, and controlled solution-chemistry synthesis of nanomaterials. A common pathway to such hybrid structures is through the spontaneous formation of highly organized single layers by organic molecules on SS surfaces, known as self-assembled monolayers (SAMs).^{3,4} Molecular self-assembly on noble metals has been studied for decades, while much progress has been reported more recently on semiconductor surfaces, especially GaAs.^{5–10} The micro-/nanopatterning of organic SAMs on SS surfaces are common templates for bottom-up fabrication of hybrid devices which may lead to emergent physical properties and novel device functionalities.¹¹ Over the years, a number of SAM patterning techniques, e.g., dip-pen nanolithography (DPN)^{12–14} and microcontact printing (μ CP),^{15,16} have been developed to generate various nano-/microstructures on SS surfaces.

Both DPN and μ CP have been applied extensively for patterning thiol SAMs on Au surfaces. One of the applications of the patterned SAMs is the directed assembly of nanostructures on a SS substrate, which has been realized on Au substrates by DPN^{17,18} or μ CP.^{19,20} The nanostructure assemblies are typically facilitated by choosing proper combinations between the terminal group of the SAM and the specific nanomaterial (e.g., nanoparticles), either through covalent bonding or electrostatic interactions. Among these nanostructures, nanoparticles of Au and other noble metals as well as their variants have attracted great interest due to their unique and tunable electrical and optical properties, with applications in a variety of fields, such as electronics, optics, and chemical sensing. In particular, there has been intensive recent attention on the plasmonic behavior of arrays of gold nanoparticles (Au NPs) and their interactions with metallic, dielectric, or semiconductor substrates.^{21–25} A case in point, assemblies of the semiconductor–metal hybrid nanoparticles have found application in the field of photocatalysis, for the

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usage or storage of the chemical energy converted from light.²⁶ The self-organization of Au NPs into ordered structures of arbitrary geometries on Au surfaces has been widely demonstrated.^{27–33} Extending directed self-assembly of Au NPs via molecular templates to semiconducting surfaces, especially those free of native oxides, is of both fundamental importance and practical utility. A prerequisite for this, however, is the micro-/nanopatterning of the molecular SAMs on the surfaces of interest. Over the years, there have been persistent efforts on molecular patterning on semiconductor surfaces, both with and without native oxides. Ivanisevic and Mirkin realized direct writing by DPN of hexamethyldisilazane (HMDS) on oxidized surfaces of Si and GaAs via the reaction of silanes with the oxide surfaces.³⁴ For patterning on oxide-free surfaces, Tiberio et al. demonstrated SAM patterning of octadecanethiol (ODT) on bare GaAs surfaces by electron beam exposure.³⁵ Wampler et al. succeeded in patterning of alkanethiols and short synthetic peptides by μ CP and DPN on InP after removing the native oxides with hydrofluoric acid.³⁶ Later Zhou et al. performed UV patterning of alkanethiolate SAMs on bare GaAs substrate after ammonium hydroxide etching of the oxide layer.³⁷ A shortcoming of the methods for achieving an oxide-free surface is the likelihood of the etched surface becoming reoxidized upon extended exposure to ambient air. Therefore, many of the SAM patternings on bare semiconductor surfaces had to be performed entirely under inert conditions. In order to produce high-quality SAMs, particularly micro-/nanoscale SAM patterns, on a pristine semiconductor surface under ambient atmosphere, one needs to have a method of effective oxide removal and surface passivation. For many III–V semiconductors, such as GaAs and InAs, exposure to an ammonium polysulfide ((NH₄)₂S_x) solution provides precisely these functions: It chemically removes the oxide layer and leaves a sulfur passivation layer which prevents reoxidation.^{38–40} Compared to the etching methods with common acids for oxide removal, the ammonium polysulfide treatment is shown to protect the surface for days or even weeks.⁴¹ Previously, we further demonstrated that, by exposing a sulfur-passivated (Ga,Mn)As film to a 16-mercaptohexadecanoic acid (MHA) solution, the thiol terminals of the MHA molecules displace the sulfur and form SAMs on the (Ga,Mn)As. The MHA SAM is found to result in effective and controlled modification of the magnetic properties of the (Ga,Mn)As thin films.⁴¹

Here, we report the results of nano-/microscale patterning of thiol SAM on oxide-free GaAs generated by DPN and μ CP. With DPN, we not only designed and realized arbitrary patterns on GaAs, but also generated dots and lines of varying dimensions by controlling the deposition mode and time. The results provide the basis for a quantitative analysis of the diffusion of MHA molecules on GaAs. We also successfully generated large-scale MHA SAM micropatterns on GaAs by μ CP. On the basis of a μ CP-generated ATP SAM template, we demonstrated a straightforward pathway for the directed self-assembly of Au NPs on pristine GaAs, as confirmed by scanning electron microscopy (SEM) and atomic force microscopy (AFM) imaging.

Figure 1 shows a schematic flow diagram of the general fabrication procedure. Initially, the GaAs (both undoped wafers and Zn-doped wafers with carrier density varying from 5×10^{18} to 5×10^{19} cm⁻³ were used) is covered with a native oxide layer. An ammonium polysulfide treatment selectively removes the oxide and results in a sulfur-passivated, oxide-free GaAs

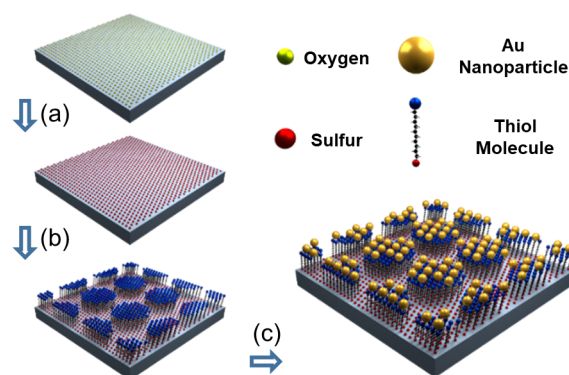


Figure 1. Schematic flow diagram of the fabrication procedure for the molecular template-directed self-assembly of Au NPs on GaAs, with key steps of (a) oxide removal and sulfur passivation formation by an ammonium polysulfide treatment, (b) formation of nano-/microscale thiol SAM patterns by DPN or μ CP, and (c) self-assembly of Au NPs on the molecular template.

surface. Next, thiol molecule SAMs are created directly on the sulfur-passivated GaAs surfaces by DPN or μ CP. Finally, for directed self-assembly of Au NPs, SAMs of amine-terminated thiol molecules ATP are created and used for solution-based Au NP assembly.

As a first step, we carried out a detailed investigation of SAM pattern formation by DPN and the diffusion of MHA molecules on the GaAs surface. The DPN was performed on sulfur-passivated GaAs. An AFM tip coated with MHA ink was brought into contact with the GaAs surface, and the tip was controlled by software for the AFM to dictate the ink deposition on the substrate. Dots of varying sizes were obtained with a stationary tip by controlling the contact time and lines of varying widths by changing the speed of a moving tip. Immediately after a set of patterns were created, lateral force microscopy (LFM) images were taken, which discern regions of different SAMs and the GaAs based on the different frictional forces with the AFM tip. Figure 2 shows the LFM images of two sets of MHA SAM patterns of dots and lines. The darker regions in the figures correspond to the MHA SAM created by DPN, due to the smaller friction with the AFM tip than the GaAs substrate. Previously, through a set of control experiments, we had demonstrated that the resulting patterns are indeed from the deposition of MHA SAMs, not from mechanical alteration of the surface by the AFM tip during DPN (ref 41 and its Supporting Information). For elucidation of the kinetics of the MHA molecule diffusion associated with the DPN writing, the sizes of the dots and lines are analyzed with a diffusion model, and the fitting results are presented in Figure 2.

In dot writing, the AFM tip was stationary on the surface, and molecules diffuse from the center outward. With increasing deposition time, the dot size increases accordingly, as seen in Figure 2a. Quantitatively, the dot area exhibits a linear dependence on the deposition time, consistent with the prediction of the diffusion model based on 2D random walk⁴²

$$l^2 = 4D\Delta t \quad (1)$$

where l is the grid length, D is the diffusion constant, and Δt is the time interval. The factor 4 arises from the two-dimensional random walk simulations, considering the four nearest neighbor sites, $(x + l, y)$, $(x - l, y)$, $(x, y + l)$, and $(x, y - l)$, available for a random jump from (x, y) .⁴²

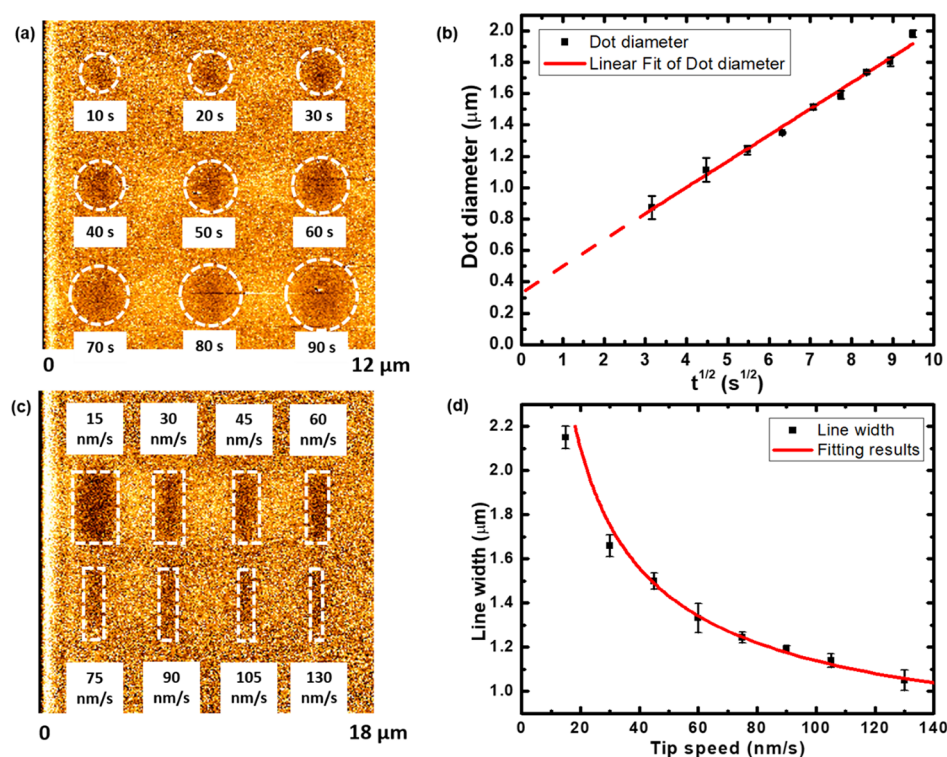


Figure 2. DPN dot and line writing and fitting results. (a) Dot patterns of MHA SAM on GaAs with deposition time from 10 to 90 s, with 10 s increment. (b) Plot of the dot diameter vs \sqrt{t} and the fitting to a diffusion model. (c) Line patterns of MHA SAM on GaAs drawn with tip speeds of 15, 30, 45, 60, 75, 90, 105, and 130 nm/s on GaAs substrate. (d) Plot of line width vs writing speed and the fitting to a surface diffusion model.⁴⁶

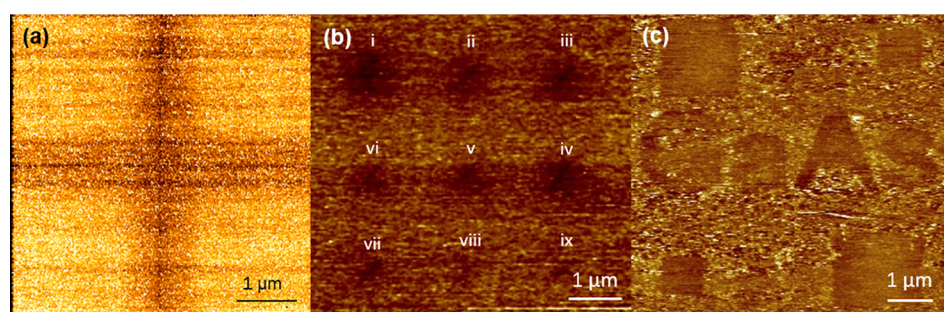


Figure 3. MHA SAMs features realized by DPN on GaAs, as imaged by LFM. (a) Cross comprised of two single-pass lines drawn with a tip speed of 100 nm/s. (b) Array of dots in diameters of (i) 1, (ii) 0.9, (iii) 0.8, (iv) 0.7, (v) 0.6, (vi) 0.5, (vii) 0.4, (viii) 0.3, and (ix) 0.2 μm . (c) Squares and letters showing the potential of generating arbitrary patterns of thiol SAM on oxide-free GaAs by DPN.

In our experiments, for a set deposition time t , the diameter of the resulting dot, d , can be determined by LFM. In Figure 2b, the diameters of the set of dots shown in Figure 2a are plotted against the square root of the deposition time; a linear relationship is evident. The data are consistent with the relation $r^2 = 4Dt$ or $d = 4\sqrt{Dt}$, where r is the radius of the dot. However, a linear fitting of the data with \sqrt{t} reveals a nonzero intercept, which can be attributed to the non-negligible size of the meniscus formed once the AFM tip was brought into contact with the substrate surface. The fitting in Figure 2b is in the form of $d = a\sqrt{t} + b$, yielding $a = 0.167 \pm 0.00586 \mu\text{m}/\text{s}^{1/2}$, and $b = 0.336 \pm 0.0414 \mu\text{m}$. It implies a value of the diffusion constant $1.73 \times 10^{-11} \text{ cm}^2/\text{s}$, which is consistent with the diffusion coefficients reported in the literature.³⁴

By DPN, line patterns were generated with a moving tip. In the process, the molecules diffuse from the footprint of the meniscus on the substrate surface and eventually become

immobilized and form a SAM of finite width. Different line widths can be achieved by varying the velocity of the AFM tip. A number of publications have reported the relation between line width w and tip velocity V .^{43–47} Among them, a relatively accurate surface diffusion model was developed by Saha and Culpepper, taking into consideration the variation of the diffusion rate with the velocity of the AFM tip.⁴⁶ It describes mass conservation relation as

$$\rho Vw = J + 2\rho VR \quad (2)$$

where ρ is the areal density of the ink molecules in the ordered SAM structure, J is the ink diffusion rate, and R is the radius of the meniscus footprint at the tip. Line writing by DPN is shown to exhibit increasing diffusion rate with increasing tip velocity in the model, which can be described by the relationship

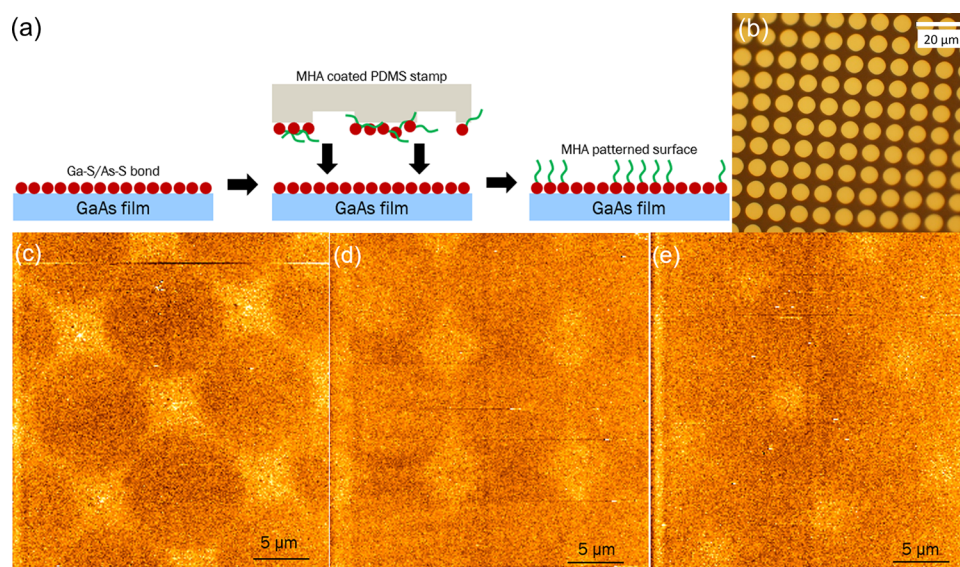


Figure 4. MHA SAM patterns realized by μ CP on oxide-free GaAs. (a) Schematic of microcontact printing. (b) Optical images of PDMS stamp. LFM images of μ CP-patterned MHA on GaAs with (c) 10, (d) 30, and (e) 90 s of contact time.

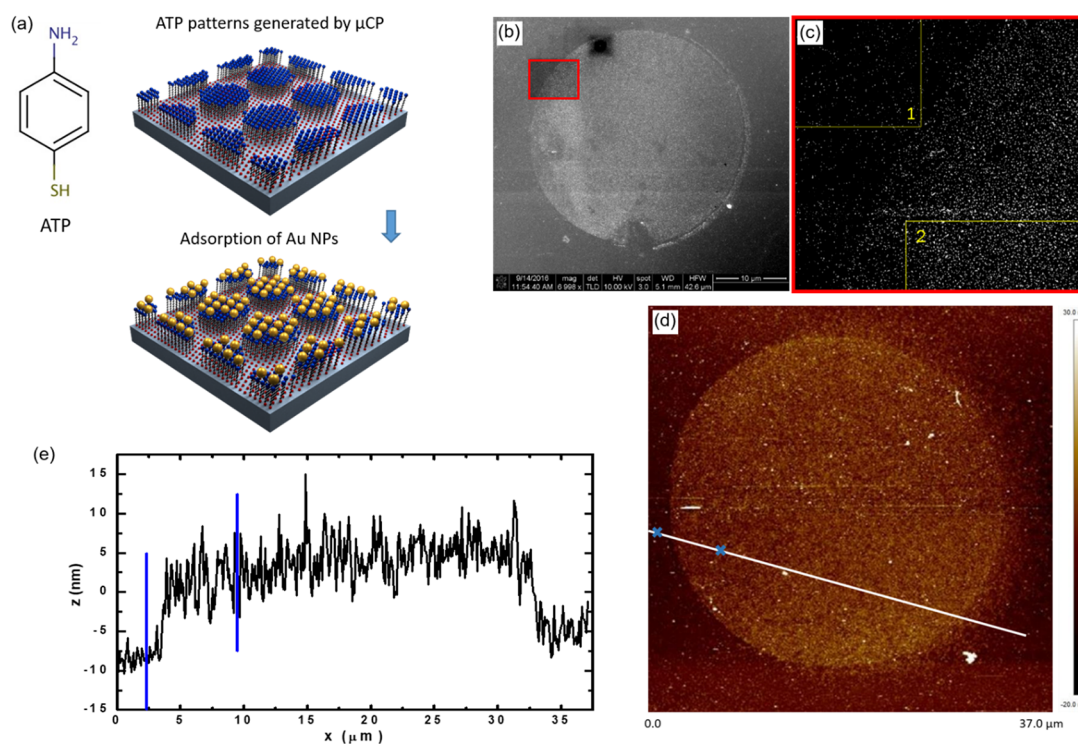


Figure 5. Directed self-assembly of Au NPs on ATP templates on GaAs. (a) Schematic illustration of the experimental procedures for Au NP assembly on ATP templates on GaAs substrate. (b) SEM image of self-assembled Au NPs on GaAs surface. (c) Particle density analysis of the close-up SEM image in the red square in part b, with areal coverage 0.99% and 9.2%, respectively, for area 1 and 2 calculated by ImageJ. (d) AFM topography image of Au NPs and (e) the line scan showing a 13 nm height difference.

$$V = \frac{2\pi D_s C_0}{\rho(w - 2R) \ln\left(\frac{w}{2R}\right)} \quad (3)$$

where D_s is the ink diffusivity, and C_0 is the initial molecular concentration of the ink on the surface.

Figure 2c,d shows the experimental results and the fitting to the diffusion model with parameters $R = 0.28 \mu\text{m}$ and $\frac{D_s C_0}{\rho} = 6.4 \times 10^{-3} \mu\text{m}^2/\text{s}$, respectively. The ink diffusivity extracted from the fitting results is consistent with the one

fitted in the dot writing. The resulting sizes of the meniscus formations at the tip from the fittings in Figure 2b,d are similar, and much larger than the nominal 10 nm radius AFM tip, which is mainly due to the high ambient humidity of 55–60%.

On the basis of the results and quantitative analyses of the DPN dot and line writing, we designed and fabricated a set of regular and arbitrary MHA SAM patterns on GaAs by DPN with respective optimal parameters. Figure 3a shows a cross of two single-pass lines drawn at tip speed of 100 nm/s; Figure 3b shows dots drawn with various deposition times, and Figure 3c

is a set of squares drawn by multiple passes and the letters “GaAs”. The latter demonstrates that, with the proper surface preparation, regular and arbitrary patterns of thiol SAMs can be created on oxide-free GaAs in a highly predictable manner by DPN.

Another more rapid, large-area technique for generating microscale SAM patterns is μ CP; we demonstrate that, with the surface preparation, μ CP can be used effectively to realize thiol SAM patterns on oxide-free GaAs. Here, we covered a polydimethylsiloxane (PDMS) stamp with 1 mM MHA ethanolic solution and then brought the stamp into contact with GaAs. Figure 4a shows schematically the procedure of transferring MHA from PDMS stamps to oxide-free GaAs surface. The optical image of a PDMS stamp, where bright regions correspond to circular pillars, is presented in Figure 4b. Figure 4c–e shows LFM images of three samples fabricated under identical conditions with the exception of the μ CP contact time. It is evident that, with increasing contact time, there is increasing outward diffusion of the MHA molecules, resulting in larger circular patterns of the MHA SAM. This observation also provides strong evidence that the patterns are MHA SAM on GaAs, not artifacts of sulfur removal by the mechanical contact from the PDMS stamp.

Patterned molecular SAMs on semiconductor surfaces have a variety of potential applications. We demonstrate the functionality of the patterned molecules by using the thiol SAM patterns as a template for directed assembly of Au NPs on GaAs. We focused on the viability of the large-area thiol SAM patterns created by μ CP on oxide-free GaAs. The Au NPs were synthesized by a modified Turkevich method (see details in the Experimental Section) and suspended in an aqueous solution. Figure S1 in the Supporting Information shows a TEM image of the Au NPs, from which the diameter of Au NPs is determined as 12.4 ± 0.5 nm, based on a Gaussian curve fit of the size distribution. For the Au NP assembly, we have compared the effectiveness of three different thiol molecules, MHA, ODT, and ATP, with carboxylic, methyl, and amine terminal groups which are negatively charged, neutral, and positively charged, respectively. The Au NPs, which are negatively charged because of the surface citrate ions,²⁸ show weakest affinity to MHA and strongest affinity to ATP, as expected from the electrostatic interactions between the terminal groups and the Au NPs. As a reference, we performed Au NP assemblies on Au substrates using a similar procedure. The results are shown in Figure S2 in the Supporting Information; both the boundary sharpness and the areal density of the Au NP patterns are comparable to the published results.^{28,48} Below we present the results of Au NP assembly on ATP templates on oxide-free GaAs. Figure 5a illustrates the fabrication procedure, which begins with the patterning of ATP on the sulfur-passivated GaAs by μ CP, followed by the self-assembly of Au NPs. Figure 5b is an SEM image of the Au NP distribution on the GaAs; evidently, there is a concentrated distribution of Au NPs on the ATP regions inside the circle, with a distinct boundary with the outside region of few Au NPs. Figure 5c presents a close-up image of the area indicated by the red square in Figure 5b. A quantitative analysis of two regions of the image by ImageJ (<https://imagej.net/Welcome>) yields Au NP areal densities in region 1 and 2 of 0.99% and 9.2%, respectively, showing almost 10 times difference. Figure 5d shows an AFM topography image obtained by the tapping mode. The line scan in Figure 5e indicates that the height difference between the inside and outside of the circle is around

13 nm, further confirming the formation of monolayers of Au NPs in the ATP regions. The realization of directed assembly of Au NPs on semiconductors provides a potential pathway to rapid controlled fabrication of nanoplasmonic devices with the versatility afforded by the molecular recognition of the thiol SAMs for assembling arbitrary nanostructures.

CONCLUSION

In summary, we have demonstrated a versatile approach to generating nano-/microscale patterns of thiol molecular SAMs on oxide-free GaAs with arbitrary shapes and sizes by DPN and μ CP. Both DPN and μ CP show evidence of isotropic diffusion of thiol molecules on the GaAs surface. In particular, the results of DPN dot and line patterns were analyzed quantitatively and found to be well-described by surface diffusion models. With these two techniques, we are capable of creating thiol SAMs with precise control over their size, geometry, and position on GaAs. The ability to controllably generate micro-/nanopatterns of organic SAMs on a pristine semiconductor surface holds great promise for molecular electronics and bottom-up fabrication of metal–semiconductor hybrid devices. The utility of the patterned SAMs was demonstrated by the directed self-assembly of Au NPs on an ATP SAM template on GaAs. The scheme can be readily adapted for the realization of nano-/microassemblies of NPs and nanocrystals on semiconductors, which may find applications in fields of optics, magnetics, and nanoelectronics.

EXPERIMENTAL SECTION

Materials and Sample Preparation. Both undoped and doped GaAs wafers were used. The undoped wafers were purchased from China Crystal Technologies Co., Ltd., and the Zn-doped wafers with carrier density varying from 5×10^{18} to 5×10^{19} cm^{-3} were purchased from Wafer Technology, Ltd. The 21% ammonium sulfide solution, MHA, ATP, Gold(III) chloride trihydrate ($\text{HAuCl}_4 \cdot 3\text{H}_2\text{O}$, $\geq 99.9\%$ trace metals basis), and sodium citrate dihydrate ($\text{HOC}(\text{COONa})\text{-}(\text{CH}_2\text{COONa})_2 \cdot 2\text{H}_2\text{O}$, $\geq 99\%$) were purchased from Sigma-Aldrich.

GaAs samples (5×5 mm^2) were cleaned by sequential ultrasonication in acetone, methanol, and isopropanol for 3 min and dried with nitrogen gas. Ammonium sulfide was diluted in deionized (DI) water at a volume ratio of 1:20. Then, for each 100 mL solution, 0.5 g of elemental sulfur was added to make $(\text{NH}_4)_2\text{S}_x$ solution. Subsequently, the GaAs samples were soaked in the $(\text{NH}_4)_2\text{S}_x$ solution for 10 min at 50 °C. Then, the samples were rinsed with DI water and ethanol to remove excess sulfur and blown dry with nitrogen gas. The passivation remains effective for days without significant reoxidation of the surface on the basis of our previous XPS results.⁴¹

Citrate-stabilized Au NPs were synthesized by a modified Turkevich method reported previously.⁴⁹ Briefly, aqueous solutions of HAuCl_4 (200 mL, 0.5 mM) and sodium citrate (10 mL, 38.8 mM) were separately brought to 100 °C. The latter was then rapidly injected to the former under vigorous stirring. A slow color change from light purple to ruby red was observed. The mixture was kept boiling for another 20 min until the color remained unchanged. Full reduction of the Au (III) to Au NPs is assumed because of the large stoichiometric excess of sodium citrate, which acts as a reductant.

Fabrication Process. Dip-Pen Nanolithography (DPN). An AFM tip (NanoInk Type A or Bruker's AFM probe MSCT-A) was cleaned with 10.15 W oxygen plasma (Expanded Plasma Cleaner from Harrick Plasma) for 10 min to increase the hydrophilicity. Then, it was immersed into 1 mM MHA ethanolic solution for about 30 s, and the excess solvent was removed by nitrogen gas. During the writing process, the tip was operated in contact mode and moved to the desired region for drawing patterns controlled by the software in a NanoInk system. The ambient conditions were 23–25 °C and 55–

60% relative humidity for the characterization of DPN dot and line writing.

Microcontact Printing (μ CP). The PDMS stamps were prepared by mixing Sylgard 184 silicone elastomer base and curing agent in a volume ratio of 10:1. Master molds with 5 μ m deep features based on silicon substrates patterned by photolithography were used to cast the PDMS mixture. The PDMS was cured at 70 °C for 2 h in an oven and carefully peeled from the master. Stamps with two different feature dimensions were used in the experiment: Stamp I has an array of 7 μ m diameter circular pillars and 3 μ m edge-to-edge separation, and stamp II has 30 μ m diameter pillars and 10 μ m separation. Prior to the SAM patterning, the stamps were sonicated in ethanol for 3 min. They were then covered by one drop of MHA solution, dried by nitrogen gas, and finally brought into contact with the substrate. After the stamping, samples were sonicated in ethanol and dried with nitrogen gas to remove superfluous molecules. The ambient conditions were 23–27 °C and 65–75% relative humidity for all μ CP experiments.

Au NP Assembly. The sulfur-passivated GaAs samples were patterned with ATP by μ CP with stamp II, then left in an aqueous solution of Au NPs for 24 h. After the assembly, the samples were sonicated with DI water and dried with nitrogen gas.

Characterizations. DPN was performed with a commercial system from NanoInk, Inc. This system includes a commercial AFM from Thermomicroscopes to allow observation by LFM. LFM images presented have a left-to-right scan direction. An Icon AFM from Bruker was used for AFM topography imaging. SEM images were obtained by a Nova NanoSEM from FEI with an accelerating voltage of 10.00 kV.

Data Analysis. DPN dot and line writing was repeated with different deposition time and tip speeds, respectively, on about 20 oxide-free GaAs samples, with the typical results shown in Figure 2. The dashed lines around the patterns were drawn to indicate the boundaries of the patterns. Because the concentration of the MHA ink on the GaAs decreases from the center to the edge,⁴⁶ sometimes it becomes difficult to distinguish the pattern from the background near the edges. To objectively determine the boundaries of the patterns, for each line and dot, we convert the image into black and white in ImageJ, and then plot the profile of the gray value versus distance. The width was determined from the full width at half-maximum. μ CP was done with two different stamps labeled I and II for different contact times. MHA, ODT, and ATP molecules have been successfully patterned by PDMS stamps on oxide-free GaAs with similar LFM results. ATP SAMs were patterned by μ CP and used for Au NP assembly. Results similar to those shown in Figure 5 have been achieved on more than 5 samples. Typical images and data are shown in Figures 4 and 5.

■ ASSOCIATED CONTENT

● Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.7b14113.

Additional figures of Au NPs and the size distribution, and directed self-assembly of Au NPs on Au substrates (PDF)

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Notes

The authors declare no competing financial interest.

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